



#### **METALLURGICAL MICROSCOPES**



- Infinite optical system, polarization observation
   Kohler illumination system provides uniform illumination field
   Objectives 50X, 100X are spring type

#### **SPECIFICATION**

Code	5103-M1000 (bright field objectives)				5103-M1000	5103-M1000BD (bright & dark field objectives)			
Illumination	6V/30W hald	gen lamp, bri	ghtness is adj	justable	12V/50W halogen lamp, brightness is adjustable				
Objective	bright field objectives				bright & darl	k field objectiv	es		
(infinite plan achromatic)	10X	20X	50X	100X	5X	10X	20X	50X	
Working distance	20.2mm	8.80mm	3.68mm	0.40mm	9.70mm	9.30mm	7.23mm	2.50mm	
Numerical aperture	0.25	0.40	0.70	0.85	0.12	0.25	0.40	0.70	
Magnification	100X~1000X	100X~1000X 50X~500X							
Eyepiece (wide field)	10X (view fie	10X (view field: Ø22mm)							
	double layer								
Stage	size: 242×20	00mm							
	travel: 30x30	travel: 30x30mm							
Pupil distance	53~75mm								
Diopter adjustment	±5 diopter (c	ne eyepiece)							
Power supply	220V, 50/60I	220V, 50/60Hz							
Dimension (L×W×H)	614×250×39	614×250×394mm							
Weight	13kg	13kg							

#### STANDARD DELIVERY

Main unit	1 pc
Polarizer and analyzer	1 pc of each
Anti-dust cover	1 pc

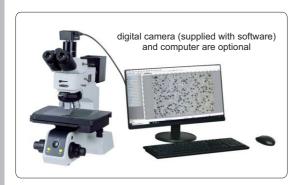
	PL40X	5101-M-BD40X			
Bright & dark field objective	PL60X	5101-M-BD60X			
(for 5103-M1000BD)	PL80X	5101-M-BD80X			
	PL100X	5101-M-BD100X			
10X dividing eyepiece (0.1mm/c	10X dividing eyepiece (0.1mm/div.)				
	PL5X	5101-M-OB5X			
Bright field objective	PL40X	5101-M-OB40X			
(for 5103-M1000)	PL60X	5101-M-OB60X			
	PL80X	5101-M-OB80X			
Digital camera	ISM-CM63				
Camera adapter *	5101-M-ADAPTER				

<sup>\*</sup>Digital camera must be used with camera adapter



#### **METALLURGICAL MICROSCOPES (ADVANCED TYPE)**





- Infinite chromatic aberration correction optical system
- Three way observation tube with infinite hinge
- Translucent and reflective frame, front low-hand position coarse and fine coaxial focus adjustment mechanism, with adjustment elastic device to prevent sliding and random upper limit device
- Bright and dark field five-hole converter with DIC slot
- Adopt digital dimming, with light intensity reset and setting function
- With polarizer insert plate and 360° rotating analyzer insert slot



5108-M3000

#### **SPECIFICATION**

Code	5108-M3000 (standard type) 5108-M				5108-M30	00H (high-d	efinition typ	e)
Eyepiece	high eye point large field SWH10X-H (view field: Ø25mm, adjustable visibility)							
Objective (infinite long working distance bright and dark field semi achromatic)	5X 10X 20X 50X 5X 10X 20X 5						50X	
Working distance	15mm	8.4mm	10.3mm	3.0mm	20mm	11mm	3.0mm	1.0mm
Numerical aperture	0.15	0.30	0.40	0.75	0.15	0.30	0.45	0.80
Optical magnification	50X~500	X (up to 10	00X with opti	onal 100X c	bjective)			
Digital magnification	170X~1700X (on 21.5" monitor), up to 3400X with optional 100X objective							
	double layer							
Stage	size: 310×240mm							
	travel: 150×100mm							
Condenser	roll-out achromatic condenser (numerical aperture 0.9)							
Illumination	5W LED, transmitted and reflected							
Observation tube	inverse image, distance adjustment: 50~76mm, two grade spectral ratio binocular: trinocular=100:0							
Diopter adjustment	±5 diopter (two eyepieces)							
Power supply	AC 100-240V							
Dimension (L×W×H)	310×600×500mm							
Weight	27kg							

#### STANDARD DELIVERY

Main unit	1 pc
Anti-dust cover	1 pc
0.65X camera adapter (adjustable focus)	1 pc
Polarizer and analyzer	1 pc of each

#### **OPTIONAL ACCESSORY**

Camera and software	ISM-CM63
Glass calibration ruler	ISM-MAS-SCALE
Computer	5108-M-COMPUTER
2.5X infinite long working distance bright field semi achromatic objective	5108-M-OB2D5X
100X infinite long working distance bright and dark field semi achromatic objective	5108-M-BD100X
50X infinite long working distance bright and dark field achromatic objective	5108-M-APO50X
100X infinite long working distance bright and dark field achromatic objective	5108-M-APO100X
Differential interference module (DIC)	5108-M-DIC

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## METALLURGICAL MICROSCOPE (STANDARD TYPE) CODE 5110-M900

- Infinite chromatic aberration correction optical system
- Three way observation tube with infinite hinge
- Translucent and reflective frame, front low-hand position coarse and fine coaxial focus adjustment mechanism, with adjustment elastic device to prevent sliding and random upper limit device
- With brightness memory function





#### SPECIFICATION

SPECIFICATION						
Eyepiece	high eye point large field SWH10X-H (view field: Ø23mm, adjustable visibility)					
Objective (infinite long working	bright field objectives					
distance semicomplex achromatic)	5X	10X	20X	50X		
Numerical aperture	0.15	0.30	0.45	0.70		
Working distance	13.5mm	10.3mm	3.0mm	2.5mm		
Optical magnification	50X~500X (up to 1000	X with optional 10	0X objective)			
Digital magnification	100X~1000X (on 21.5" monitor), up to 2000X with optional 100X objective					
	double layer					
Stage	glass workbench size: 101×101mm					
	travel: 75×50mm					
Condenser	roll-out achromatic condenser (numerical aperture 0.9)					
Diopter adjustment	±5 diopter (two eyepieces)					
Illumination	10W adjustable LED, transmitted and reflected					
Observation tube	inverse image, distance adjustment: 50~75mm,					
- Chael valion tube	two grade spectral ratio binocular: trinocular=100:0					
Power supply	power adapter					
Dimension (L×W×H)	255×510×530mm					
Weight	25kg					

STANDARD DELIVERY

Main unit	1 pc
Anti-dust cover	1 pc
0.5X camera adapter	1 pc

Camera and software	ISM-CM63, ISM-KM60, ISM-MP8B, ISM-ZS70
Glass calibration ruler	ISM-MAS-SCALE
Computer	5110-M-COMPUTER
Polarizer and analyzer	5110-M-POA
100X infinite long working distance bright field semi-apochromatic objective	5110-M-BD100X



#### **METALLURGICAL MICROSCOPES (BASIC TYPE)**





#### 5102-M600

- Infinite optical system, observation in reflected or transmitted illumination, polarizing observation
- Kohler illumination system provides uniform illumination field
- Objectives 40X, 60X are spring type





blue filter (included)

frosted glass filter (included)

#### **SPECIFICATION**

Code	5102-M600 (bright field objectives)				5102-M600BD (bright & dark field objectives)				
Illumination	6V/30W (transmitted) 6V/30W (reflected)			12V/30W (transmitted) 12V/50W (		/ (reflected)			
Objective	bright field o	bjectives	tives			bright & dark field objectives			
(infinite plan achromatic)	5X	10X	40X	60X	5X	10X	20X	40X	
Working distance	26.1mm	20.2mm	3.98mm	3.18mm	9.70mm	9.30mm	7.20mm	3.00mm	
Numerical aperture	0.12	0.25	0.60	0.70	0.12	0.25	0.40	0.70	
Magnification	50X~600X	50X~600X				50X~400X			
Eyepiece (wide field)	10X (view fie	10X (view field: Ø22mm)							
	double layer	double layer							
Stage	size: 210×140mm								
	travel: 75x50	travel: 75x50mm							
Pupil distance	53~75mm	53~75mm							
Diopter adjustment	±5 diopter (d	±5 diopter (one eyepiece)							
Power supply	220V, 50/60Hz								
Dimension (L×W×H)	456×260×49	456×260×498mm							
Weight	11kg								

#### STANDARD DELIVERY

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Main unit	1 pc
Anti-dust cover	1 pc
Filter (blue/frosted glass)	1 pc of each

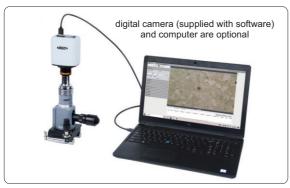
	PL50X	5101-M-BD50X		
Bright & dark field objective	PL60X	5101-M-BD60X		
(for 5102-M600BD)	PL80X	5101-M-BD80X		
,	PL100X	5101-M-BD100X		
10X dividing eyepiece	(0.1mm/div.)	5101-M-EPD10X		
	PL20X	5101-M-OB20X		
Bright field objective	PL50X	5101-M-OB50X		
(for 5102-M600)	PL80X	5101-M-OB80X		
	PL100X	5101-M-OB100X		
Digital camera		ISM-CM20, ISM-CM63, ISM-ZS70-S		
Camera adapter *		5101-M-ADAPTER		

<sup>\*</sup>Digital camera must be used with camera adapter





#### PORTABLE METALLURGICAL MICROSCOPE **CODE 5109-PM500**



connect to digital camera



- Illumination is powered by batteries
- Aperture diaphragm improves image quality and increases depth of field
   Magnetic base with on/off switch can adhere on metal workpieces
- Can be connected to digital cameras

#### **SPECIFICATION**

Magnification	100X~500X	
Eyepiece (wide field)	10X/12.5X	
Objective (plan achromatic)	10X (included) 40X (included)	
Numerical aperture	0.25	0.64
Illumination	3W LED, built-in batteries	
Stage	double layer, size: 15×12mm	
Dimension (L×W×H)	210×160×95mm	
Weight	1.5kg	

#### STANDARD DELIVERY

Main unit	1 pc
Eyepiece	2 pcs
Objective	2 pcs
Battery (AAA)	3 pcs

	5X plan achromatic	5109-PM500-OB5X
Objective	20X plan achromatic	5109-PM500-OB20X
	100X plan achromatic	5109-PM500-OB100X
Evenione	5X	5109-PM500-EP5X
Eyepiece	15X	5109-PM500-EP15X
Digital camera*		ISM-CM20, ISM-CM63, ISM-ZS70-S
Camera adapter 0.5X		ISM-MAS-ADAPTER

<sup>\*</sup>Digital camera must be used with camera adapter





## AUTOMATIC CUTTING MACHINE (ADVANCED TYPE) CODE MLP-HCM102



- Suitable for cylinder workpieces (diameter≤100mm) and rectangular samples (height≤70mm, width≤100mm)
- Cooling system avoids overheating and destroying sample structure
- Three cutting modes (manual, pulse, continuous cutting), the cutting feed speed and cutting stroke can be programed

#### **SPECIFICATION**

Ø100mm
Ø350×2.5ר32mm
2200r/min
145mm
300mm
LED ceiling light
≤85dB
60L
contain
330×280mm
3kW
AC 380V, 50Hz
900×860×620mm
285kg

#### STANDARD DELIVERY

STANDARD DELIVERT	
Main unit	1 pc
Cutting blade	5 pcs
Cutting blade chuck	2 pcs
Coolant	1 barrel (4L)
Water tank	1 pc

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Coolant (4L, 1:20 diluted with water)	MLP-OL3
Cutting blade (Ø350×2.5ר32mm, 40 pcs/box)	MLP-50Z4
	MLP-60Y4*
Cutting blade chuck (for Ø32mm cutting blade)	MLP-HCM102-CHUCK

<sup>\*</sup>Special cutting blade for high hardness



coolant (included)



cutting blade **MLP-50Z4** (included)



cutting blade MLP-60Y4 (optional)

## **CUTTING MACHINE (STANDARD TYPE) CODE MLP-CM60**





- For metal and non-metal materials
- Cooling device avoids overheating and destroying sample structure
- With safety switch, the machine will automatically stop when the cover is opened



#### SPECIFICATION

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Maximum cutting diameter	Ø60mm
Cutting blade	Ø250×1.5ר25.4mm
Rotation speed	2800r/min
Motor power	2.2kW
Power supply	AC 380V, 50Hz
Dimension	830×620×450mm
Weight	82kg

#### STANDARD DELIVERY

OTANDARD DELIVERY	
Main unit	1 pc
Cutting blade	2 pcs
Coolant	1 barrel (4L)
Water tank	1 pc

0. 11010/12/1002000111		
Coolant (4L, 1:20 diluted with water)	MLP-OL3	
Cutting blade (Ø250×1.5ר25.4mm, 60 pcs/box)	MLP-CM60-CUT2	
Cutting blade (Ø250×2ר32mm, 50 pcs/box)	MLP-50Z2 *	
Cutting blade chuck (for Ø32mm cutting blade)	MLP-CM60-CHUCK	

<sup>\*</sup> When use MLP-50Z2, please purchase MLP-CM60-CHUCK



cutting blade **MLP-CM60-CUT2** (included)



coolant (optional)





## CUTTING MACHINE (BASIC TYPE) CODE MLP-CM86



- For metal and non-metal materials
- Cooling device avoids overheating and destroying sample structure

#### SPECIFICATION

SPECIFICATION	
Maximum cutting diameter	Ø80mm
Cutting blade	Ø250×2ר32mm
Rotation speed	2800r/min
Power	3kW
Power supply	AC 380V, 50Hz
Dimension	690×790×670mm

#### STANDARD DELIVERY

0.7.11.27.11.2 2.2.11.21.1	
Main unit	1 pc
Cutting blade	2 pcs
Coolant	1 barrel (4L)
Water tank	1 pc

Coolant (4L, 1:20 diluted with water)	MLP-OL3	
Cutting blade (Ø250×2ר32mm, 50 pcs/box)	MLP-60Y2*	
	MLP-50Z2	
Cutting blade chuck (for Ø32mm cutting blade)	MLP-CM86-CHUCK	

<sup>\*</sup>Special cutting blade for high hardness



coolant (included)



cutting blade **MLP-50Z2** (included)



cutting blade MLP-60Y2 (optional)

## AUTOMATIC GRINDER AND POLISHER (ADVANCED TYPE) CODE MLP-GP406



AUTOMATIC DISPENSING OF ABRASIVES

CUSTOMIZED GRINDING AND POLISHING PROGRAMS



- ABS shell and stainless steel parts, anti-corrosion, easy to clean
- Can hold up to 6 samples (4 holes are optional)
- Smooth rotation, low noise
- Adjustable speed
- Intuitive pressure and time setting, 256 sets of grinding and polishing programs can be stored
- Water cooling device and abrasive cleaning nozzle prevent samples from overheating and destroying structure
- Replaceable platen, platen rotation direction can be selected
- Centre loading and single point loading, automatic abrasive distribution





polishing cloth (included)



anti-stick disc (included)



magnetic pad (included)

#### **SPECIFICATION**

Wheel diameter		Ø250mm (customizable)	
Wheel rotation speed		0~1000r/min (adjustment step 20rpm), 150r/min, 300r/min, 600r/min, 1000r/min (four fixed speeds)	
Wheel rotation direction		clockwise or counterclockwise	
Grinding head speed		50~150r/min (stepless adjustable)	
Pressure rai	nge	5~60N (single point loading), 20~200N (centre loading)	
Operation number time		6	
		0~12h	
Sample diameter		Ø30mm (customizable)	
Air pressure		>0.35MPa	
Programmable quantity		256 sets of grinding programs can be stored	
Power supply		AC 220V, 50Hz, 3.1kW	
Dimension (W×H×D)		760×706×717mm	
Weight		126kg	



silicon carbide paper (included)



dripping system (optional)

#### STANDARD DELIVERY

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Main unit	1 pc		
Silicon carbide paper	20 pcs each (240, 400, 800, 1200), 80 pcs in total		
Polishing cloth	3 pcs each (velvet silk, woolen fabric), 6 pcs in total		
Polishing agent	1 pc (W2.5, 500ml)		
Spray polish agent	1 pc (W2.5, 500ml)		
Anti-stick disc	2 pcs (Ø250mm)		
Magnetic pad	5 pcs (Ø250mm)		

Silicon carbide paper	MLP-SZ==*	diameter: Ø250mm 120, 180, 240, 400, 600, 800, 1000, 1200, 1500, 2000, 2500, 3000
Polishing cloth	MLP-CT <sub>□</sub> *	Ø250mm
Diamond polishing liquid	MLP-DLA::*	500ml, select granularity (μm): W40, W28, W20, W14, W9, W7, W5, W3.5, W2.5, W1.5, W1.0, W0.5, W0.25
Diamond spray polish agent	MLP-DSA==*	350ml, select granularity (μm): W40, W28, W20, W14, W9, W7, W5, W3.5, W2.5, W1.5, W1.0, W0.5, W0.25
Magnetic pad	MLP-AD2	Ø250mm
Anti-stick disc	MLP-DC2	Ø250mm

<sup>\*□□</sup> is granularity specification, for example, code MLP-DLA40 stands for 40μm

TOUCHSCREEN **OPERATION** 

AUTOMATIC DISPENSING OF ABRASIVES

#### **AUTOMATIC GRINDER AND POLISHER (ADVANCED TYPE) CODE MLP-GP505**





- ABS shell and stainless steel parts, anti-corrosion, easy to clean
- Can hold up to 6 samples (4 holes are optional)
- Smooth rotation, low noise
- Adjustable speed
- Intuitive pressure and time setting, 256 sets of grinding and polishing programs can be stored
- Water cooling device and abrasive cleaning nozzle prevent samples from overheating and destroying structure





polishing cloth (included)



anti-stick disc (included)



magnetic pad (included)



silicon carbide



dripping system (optional)

#### Replaceable platen, platen rotation direction can be selected Centre loading and single point loading, automatic abrasive distribution

#### **SPECIFICATION**

Wheel diameter		Ø250mm (customizable)	
Wheel rotation speed		0~1000r/min (adjustment step 20rpm), 150r/min, 300r/min, 600r/min, 1000r/min (four fixed speeds)	
Wheel rotation direction		clockwise or counterclockwise	
Grinding he	ad speed	50~150r/min (stepless adjustable)	
Pressure ra	nge	5~60N (single point loading), 20~200N (centre loading)	
Operation number time		6	
		0~12h	
Sample diar	neter	Ø30mm (customizable)	
Air pressure		>0.35MPa	
Programmable quantity		256 sets of grinding programs can be stored	
Power supply		AC 220V, 50Hz, 2.1kW	
Dimension (W×H×D)		596×714×707mm	
Weight		102kg	

#### STANDARD DELIVERY

TANDARD DELIVER			
Main unit	1 pc		
Silicon carbide paper	20 pcs each (240, 400, 800, 1200), 80 pcs in total		
Polishing cloth	3 pcs each (velvet silk, woolen fabric), 6 pcs in total		
Polishing agent	1 pc (W2.5, 500ml)		
Spray polish agent	1 pc (W2.5, 500ml)		
Anti-stick disc	1 pc (Ø250mm)		
Magnetic pad	gnetic pad 5 pcs (Ø250mm)		

Silicon carbide paper	MLP-SZ==*	diameter: Ø250mm 120, 180, 240, 400, 600, 800, 1000, 1200, 1500, 2000, 2500, 3000
Polishing cloth	MLP-CT <sub>□</sub>	Ø250mm
Diamond polishing liquid	MLP-DLA==*	500ml, select granularity (µm): W40, W28, W20, W14, W9, W7, W5, W3.5, W2.5, W1.5, W1.0, W0.5, W0.25
Diamond spray polish agent	MLP-DSA::*	350ml, select granularity (µm): W40, W28, W20, W14, W9, W7, W5, W3.5, W2.5, W1.5, W1.0, W0.5, W0.25
Magnetic pad	MLP-AD2	Ø250mm
Anti-stick disc	MLP-DC2	Ø250mm

<sup>\*□□</sup> is granularity specification, for example, code MLP-DLA40 stands for 40μm

**AUTOMATIC GRINDER AND POLISHER** 

(STANDARD TYPE) **CODE MLP-GP305** 





- Replaceable double wheels, rotation direction can be selected
- Multi sample holder, pneumatic single point loading, automatic abrasive distribution
- Adjustable speed
- Water cooling device and abrasive cleaning nozzle prevent samples from overheating and destroying structure
- ABS case and stainless steel parts, anti-corrosion, easy to clean
   Metallographic samples can be roughly ground, finely ground, roughly polished and finely polished



silicon carbide paper (included)

#### **SPECIFICATION**

Wheel diameter	Ø250mm (customizable Ø300mm)		
Wheel rotation speed	50~1000r/min (stepless adjustable), 150r/min, 300r/min (two fixed speeds)		
Wheel rotation direction	clockwise or counterclockwise		
Grinding head speed	50~150r/min (stepless adjustable)		
Pressure range	5~60N		
Operation number	6		
Operation time	0~995s		
Sample diameter	Ø30mm (customizable Ø22mm, Ø25mm, Ø30mm, Ø40mm, Ø45mm, Ø50mm)		
Air pressure	0.6~0.9MPa		
Power supply	AC220V, 50Hz		
Input power	1.1kW		
Dimension	758×785×680mm		
Weight	125kg		



polishing cloth (included)



anti-stick disc (included)

#### STANDARD DELIVERY

STANDARD DELIVERY			
Main unit	1 pc		
Silicon carbide paper 20 pcs each (240, 250, 400, 800, 1200), 100 pcs in total			
Polishing cloth 3 pcs each (velvet silk, woolen fabric), 6 pcs in total			
Polishing agent 1 pc (W2.5, 500ml)			
Spray polish agent 1 pc (W2.5, 350ml)			
Magnetic pad 2 pcs (Ø250mm)			
Anti-stick disc	3 pcs (Ø250mm)		



magnetic pad (included)

Silicon carbide paper	MLP-SZ	diameter: Ø250mm 120, 180, 240, 400, 600, 800, 1000, 1200, 1500, 2000, 2500, 3000
Polishing cloth	MLP-CT==*	Ø250mm
Diamond polishing liquid	MLP-DLA == *	500ml, select granularity (μm): W40, W28, W20, W14, W9, W7, W5, W3.5, W2.5, W1.5, W1.0, W0.5, W0.25
Diamond spray polish agent	MLP-DSA==*	350ml, select granularity (μm): W40, W28, W20, W14, W9, W7, W5, W3.5, W2.5, W1.5, W1.0, W0.5, W0.25
Magnetic pad	MLP-AD2	Ø250mm
Anti-stick disc	MLP-DC2	Ø250mm

<sup>\*□□</sup> is granularity specification, for example, code MLP-DLA40 stands for 40μm



(STANDARD TYPE) CODE MLP-GP260





- ABS case and stainless steel parts, anti-corrosion, easy to clean
- Can hold up to 4 samples (6 holes are optional and can hold up to 6 samples)
- Smooth rotation, low noise
- Adjustable speed
   Water cooling device and abrasive cleaning nozzle prevent samples from overheating and destroying structure
- Wheel rotation direction can be selected
- Replaceable wheel



Wheel diameter	Ø250mm		
Wheel rotation speed 50~999r/min (stepless adjustable), 150 or 300r/min (two fixed speeds)			
Wheel rotation direction clockwise or counterclockwise			
Grinding head speed	50~150r/min (stepless adjustable)		
Pressure range	5~60N		
Operation time	5~995s		
Sample diameter	Ø30mm (can be customized)		
Air pressure	0.6~0.9MPa		
Power supply	AC 220V, 50Hz		
Input power	1.1kW		
Dimension	594×795×687mm		
Weight	98kg		



Main unit	1 pc	
Silicon carbide paper	20 pcs each (240, 400, 800, 1200), 80 pcs in total	
Polishing cloth 3 pcs each (velvet silk, woolen fabric), 6 pcs in total		
Polishing agent	1 pc (W2.5, 500ml)	
Spray polish agent	1 pc (W2.5, 500ml)	
Anti-stick disc	1 pc (Ø250mm)	
Magnetic pad	5 pcs (Ø250mm)	





magnetic pad (included)



silicon carbide paper (included)



polishing cloth (included)

Silicon carbide paper	MLP-SZ==*	diameter: Ø250mm 120, 180, 240, 400, 600, 800, 1000, 1200, 1500, 2000, 2500, 3000
Polishing cloth	MLP-CT <sub>□□</sub> *	Ø250mm
Diamond polishing liquid	MLP-DLA::*	500ml, select granularity (μm): W40, W28, W20, W14, W9, W7, W5, W3.5, W2.5, W1.5, W1.0, W0.5, W0.25
Diamond spray polish agent	MLP-DSA==*	350ml, select granularity (μm): W40, W28, W20, W14, W9, W7, W5, W3.5, W2.5, W1.5, W1.0, W0.5, W0.25
Magnetic pad	MLP-AD2	Ø250mm
Anti-stick disc	MLP-DC2	Ø250mm

<sup>\*□□</sup> is granularity specification, for example, code **MLP-DLA40** stands for 40μm

## MANUAL GRINDERS AND POLISHERS (STANDARD TYPE)



- ABS case and stainless steel parts, anti-corrosion, easy to clean
- Replaceable double wheel, wheel can be controlled independently, rotation direction can be selected
- Smooth rotation, low noise
- Four fixed speeds/stepless adjustable speed
- Water cooling device, prevent samples from overheating and destroying structure
- Metallographic samples can be roughly ground, finely ground, roughly polished and finely polished





silicon carbide paper (included)



polishing cloth (included)



magnetic pad (optional)



anti-stick disc (optional)

#### **SPECIFICATION**

<u> </u>			
Code	MLP-GP270	MLP-GP280	
Wheel diameter	Ø203mm	Ø250mm	
Wheel rotation speed	0-1400r/min (stepless adjustable) 0-1000r/min (stepless adjustable)		
Wheel rotation direction	clockwise or counterclockwise		
Fixed speed	150r/min, 300r/min, 600r/min, 1000r/min		
Power supply	AC 220V, 50Hz		
Input power	1.5kW		
Dimension	758×785×310mm		
Weight	50kg		

#### STANDARD DELIVERY

Main unit	1 pc
Silicon carbide paper	5 pcs each (240, 400, 800, 1200), 20 pcs in total
Polishing cloth	3 pcs
Polishing agent	1 pc

Silicon carbide paper	MLP-SZ□□* (for MLP-GP270)	diameter: Ø200mm 120, 180, 240, 400, 600, 800, 1000, 1200, 1500, 2000, 3000
	MLP-SZ□□* (for MLP-GP280)	diameter: Ø250mm 120, 180, 240, 400, 600, 800, 1000, 1200, 1500, 2000, 3000
Polishing cloth	MLP-CTuu* (for MLP-GP270) diameter: Ø200mm	
Folishing Cloth	MLP-CT□□* (for MLP-GP280) diameter: Ø250mm	
Diamond polishing liquid	MLP-DLA□□*  500ml, select granularity (μm): W40, W28, W20, W14, W9, W7, W5, W3.5, W2.5, W1.5, W1.0, W0.5, W0.25	
Diamond spray polish agent	MID DSA == "	
MLP-AD1 (for MLP-GP270) Ø203mm		Ø203mm
Magentic pad	MLP-AD2 (for MLP-GP280)	Ø250mm
Anti-stick disc	MLP-DC1 (for MLP-GP270)	Ø203mm
Anti-stick disc	MLP-DC2 (for MLP-GP280)	Ø250mm

<sup>\*□□</sup> is granularity specification, for example, code MLP-SZB120 indicates 120 grit Ø200mm sandpaper without adhesive backing





## MANUAL GRINDER AND POLISHER (BASIC TYPE) CODE MLP-GP314



- Double wheels, rotation direction can be selected
- Smooth rotation, low noise
- Water cooling device, prevent samples from overheating and destroying structure
- Replaceable silicon carbide paper and polishing cloth for grinding and polishing process



silicon carbide paper (included)



polishing cloth (included)



anti-stick disc (optional)



magnetic pad (optional)

#### **SPECIFICATION**

Wheel diameter	Ø203mm
Wheel rotation speed	0~1400r/min (stepless adjustable)
Wheel rotation direction	clockwise or counterclockwise
Power supply	AC 220V, 50Hz
Input power	0.75kW
Dimension	755×700×310mm
Weight	50kg

#### STANDARD DELIVERY

Main unit	1 pc
Silicon carbide paper	5 pcs each (240, 400, 800, 1200), 20 pcs in total
Polishing cloth	4 pcs
Polishing agent	1 pc (W2.5, 500ml)

Silicon carbide paper	MLP-SZ==*	diameter: Ø200mm 120, 180, 240, 400, 600, 800, 1000, 1200, 1500, 2000, 2500, 3000
Polishing cloth	<b>MLP-CT</b> □□* Ø200mm	
Diamond polishing liquid	MLP-DLA::*	500ml, select granularity (μm): W40, W28, W20, W14, W9, W7, W5, W3.5, W2.5, W1.5, W1.0, W0.5, W0.25
Diamond spray polish agent	MLP-DSA□□* 350ml, select granularity (μm): W40, W28, W20, W14, W9, W7, W5, W3.5, W2.5, W1.5, W1.0, W0.5, W0.25	
Magnetic pad	MLP-AD1	Ø203mm
Anti-stick disc	MLP-DC1	Ø203mm

<sup>\*□□</sup> is granularity specification, for example, code MLP-SZB120 indicates 120 grit Ø200mm sandpaper without adhesive backing

#### **AUTOMATIC LIQUID DROPPERS**







MLP-PLD101

MLP-PLD101S

- Adopting advanced micro-controller, compact structure, reliable operation, strong anti-interference ability
- Suitable for various types of grinding and polishing machines, the polishing liquid is automatically dripped between the abrasive disk and the sample tray to achieve the purpose of polishing

  Reduced polishing time, increased polishing efficiency



polishing fluid (Optional)

#### SPECIFICATION

OI LOII IOATION			
Code	MLP-PLD101 (single type) MLP-PLD101S (combination type)		
Dropping rate	0.3~10ml/min		
Number of steps	10-speed		
Tank volume	750ml		
Power supply	AC 220V, 50Hz		
Dimension (W×H×D)	144×231×197mm 580×235×212mm		
Weight	2.95kg 19.5kg		

#### STANDARD DELIVERY

Main unit	1 pc
Diamond polishing liquid	1 pc (W2.5, 500ml)

OI HONAL AGGLOGORY			
Diamond polishing liquid	MLP-DLA:: MLP-DLB:: *, MLP-DLC:: *, MLP-DLD:: *, MLP-DLE:: *, MLP-DLF:: *		
Aluminum oxide polishing liquid	MLP-LXA <sub>□</sub> *, MLP-LXB <sub>□</sub> *		
Silicon dioxide polishing liquid	MLP-GF1, MLP-GF2, MLP-GF3		
Polishing lubricant	MLP-RH1, MLP-RH2, MLP-RH3		

<sup>\*□□</sup> is granularity specification, for example, code **MLP-DLA40** stands for 40μm



#### **MOUNTING PRESSES (ADVANCED TYPE)**





MLP-MP43 MLP-MP53

- Built-in heating and cooling structure reduces the mounting time to 6 minutes
- The programmed control system reserves 10 customized preparation schemes to meet different mounting requirements
- The thickness of the middle mold is up to 15mm, and 2 samples can be mounted at the same time at one station
- Can accurately control the pressure size, adjustment range: 1~20MPa



hot mounting resin (included)

#### SPECIFICATION

Code	MLP-MP43	MLP-MP53	
Station number	1	2	
Power	1100W+heating power *	1200W+heating power×2	
Mounting diameter	Ø30mm (customizable Ø25, Ø40, Ø50mm)		
System pressure	1~20MPa, optional increase or decrease 1MPa		
Pressure mode	automatic electro-hydraulic		
Cooling mode	automatic water cooling **		
Heating range	90~200°C		
Holding time	0~10min		
Cooling temperature/time	40~90°C/0~10min		
Power supply	AC 220V, 50Hz		
Dimension	530×485×463mm	671×485×463mm	
Weight	44kg	77kg	

- \*Heating power of mounting sleeve: 1800W (mounting diameter≤31.8mm), 2400W (mounting diameter≥38.1mm)
- \*\*Cooling water pressure should not be higher than 1MPa, must be filtered through 40µm filter

#### STANDARD DELIVERY

OTANDARD DELIVERY		
Main unit	1 pc	
Hot mounting resin	1 bottle (250g)	
Funnel	1 pc	
Filter	1 pc	
Vacuum cleaner tip	1 pc	

**OPTIONAL ACCESSORY** 

Hot mounting resin (black, 4kg) MLP-DR3

#### **MOUNTING PRESS (STANDARD TYPE) CODE MLP-MP30**



- Automatic heating, pressuring, cooling and pressure relief
- Water cooling system



hot mounting resin (optional)



#### **SPECIFICATION**

Diameter of workpiece	Ø30mm
Heating temperature range	100~200°C
Delay range	0~999s
Hold time	0~999s
Cooling temperature	20~90°C
Heating power	600W
Power supply	AC 220V, 50Hz
Dimension	350×450×470mm
Weight	45kg

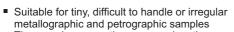
#### STANDARD DELIVERY

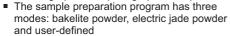
Main unit	1 pc
Hot mounting resin	1 bottle (250g)
Funnel	1 pc

#### **OPTIONAL ACCESSORY**

Hot mounting resin (black, 4kg)	MLP-DR3
---------------------------------	---------

#### **MOUNTING PRESS (BASIC TYPE) CODE MLP-MP62**





■ The sample preparation program controls the sample preparation time and realizes unattended sample preparation



#### **SPECIFICATION**

28

Mounting diameter	Ø30mm (customizable Ø22mm, Ø45mm)	
Heating range	room temperature~200°C	
Timing range	0~30min	
Power	≤800W	
Power supply	AC220V, 50Hz	
Dimension	440×253×310mm	
Weight	32kg	

# hot mounting resin (included)

#### STANDARD DELIVERY

.,		
Main unit	1 pc	
Hot mounting resin	1 bottle (60g)	
Funnel	1 pc	

#### **OPTIONAL ACCESSORY**

Hot mounting resin (black, 4kg)	MLP-DR3

+INSIZE+

S ISOT G





- Suitable for epoxy resins and cold mosaic compound of polyester castable

  High efficiency, simple and reliable



cold mounting compound (optional)

#### **VACUUM MOUNTING PRESS CODE MLP-MP25**



#### **SPECIFICATION**

Maximum vacuum	-58kPa
Vacuum chamber size	Ø260×125mm
Transposition speed	5r/min
Input power	6W
Power supply	220/110V
Dimension	460×400×403mm
Weight	30kg

#### STANDARD DELIVERY

Main unit	1 pc
Vacuum pump	1 pc
Ø25mm mold	1 pc
Ø30mm mold	1 pc
Ø40mm mold	1 pc
Ø50mm mold	1 pc
Epoxy resin (400g)	1 pc
Curing agent (200g)	1 pc
Waxed paper tray	10 pcs

#### **OPTIONAL ACCESSORY**

Cold mounting compound	MLP-CM1, MLP-CM6
Epoxy resin	MLP-CM3, MLP-CM4

### REFER TO PAGE 736~740 FOR DETAILS



5102-M600



5108-M3000

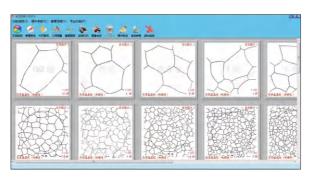
#### **METALLURGICAL MICROSCOPES**



5103-M1000

#### **METALLURGICAL ANALYSIS SOFTWARE AND CAMERA**

REFER TO PAGE 761~762 FOR DETAILS





ISM-MAS100

#### **DIAMOND BLADES**

 Specially for precision cutting of carbide, ceramic materials, optical glass and other brittle metal materials



Code	Description	Specification (mm)
MLP-DQ1	saw blade is made of edge electroplating	Ø100×0.4×12.7
MLP-DQ2	used for small workpieces made of crystal, ceramic, glass and alloy materials	Ø150×0.5×12.7
MLP-DQ3	1. saw blade is made of edge sintering technology	Ø100×0.5×20
MLP-DQ4	used for hard alloy, ceramic, optical glass and other brittle metal materials	Ø200×1×32

#### **CUTTING BLADES**







MLP-60Y1

Code	Application	Cutting blade size	Package (pcs/box)
MLP-10R1		Ø250×1.5×32mm	60
MLP-10R2	1. light non-ferrous metal	Ø250×2×32mm	50
MLP-10R3	2. high toughness metal (Ti) 3. HV hardness value: 0~250	Ø300×2×32mm	50
MLP-10R4	o. Trv Haranoos valde. e 200	Ø350×2.5×32mm	40
MLP-20R1		Ø250×1.5×32mm	60
MLP-20R2	1. soft ferrous metal	Ø250×2×32mm	50
MLP-20R3	2. HV hardness value: 50~300	Ø300×2×32mm	50
MLP-20R4		Ø350×2.5×32mm	40
MLP-30R1		Ø250×1.5×32mm	60
MLP-30R2	1. medium soft ferrous metal	Ø250×2×32mm	50
MLP-30R3	2. HV hardness value: 120~500	Ø300×2×32mm	50
MLP-30R4		Ø350×2.5×32mm	40
MLP-40Z1		Ø250×1.5×32mm	60
MLP-40Z2	1. medium hardness ferrous metal 2. HV hardness value: 180~600	Ø250×2×32mm	50
MLP-40Z3		Ø300×2×32mm	50
MLP-40Z4		Ø350×2.5×32mm	40
MLP-50Z1		Ø250×1.5×32mm	60
MLP-50Z2		Ø250×2×32mm	50
MLP-50Z3		Ø300×2×32mm	50
MLP-50Z4	1. hard ferrous metal	Ø350×2.5×32mm	40
MLP-50Z5	2. HV harndess value: 180~700	Ø400×3×32mm	25
MLP-50Z6		Ø450×3.2×32mm	25
MLP-50Z7		Ø509×4×38.1mm	10
MLP-50Z8		Ø610×4×38.1mm	10
MLP-60Y1		Ø250×1.5×32mm	60
MLP-60Y2	1. high hardness ferrous metal	Ø250×2×32mm	50
MLP-60Y3	2. HV harndess value: 250~900	Ø300×2×32mm	50
MLP-60Y4		Ø350×2.5×32mm	40

Cutting surfaces are bright and smooth without burning



#### **CUTTING COOLANT**

- Free of mineral oil and sodium nitrite, suitable for all kinds of metallographic cutting machines
- Harmless to human health and environment

Code	Description	Specification
MLP-OL1	1. fully synthetic concentrate, used for various types	1L
MLP-OL2	of cutting machines, specially for built-in cooling	
MLP-OL3	circulatory system models 2. concentrate, dilute 1:20 with water 3. replace regularly, recommended once a month	4L
MLP-OL4		6L
MLP-OL5		10L
MLP-OL6	2. cut water sensitive materials at low speed (high speed cutting machine is prohibited)	1L
MLP-OL7		4L



#### **HOT MOUNTING RESIN**



■ Suitable for small sample preparation

Code	Color	Description	Package (barrel)
MLP-DR1			0.5kg
MLP-DR2	black	for common sample preparation, fast grinding speed	1kg
MLP-DR3			4kg
MLP-DR4		adam and after the allowed the account to the first	0.5kg
MLP-DR5	black	edge protection type, low shrinkage, sample binding, high hardness, good wear resistance, slow grinding speed	1kg
MLP-DR6		riigh hardhess, good wear resistance, slow gilliding speed	4kg
MLP-DR7	blask	carbon phenolic polymer, used in highly conductive fields,	0.5kg
MLP-DR8	black	medium grinding speed	1kg
MLP-DR9		for common comple proporation fact arinding anded	0.5kg
MLP-DR10	red	for common sample preparation, fast grinding speed	1kg
MLP-DR11		white for common sample preparation, fast grinding speed	0.5kg
MLP-DR12	white		1kg
MLP-DR13			4kg
MLP-DR14			0.5kg
MLP-DR15	green	for common sample preparation, fast grinding speed	1kg
MLP-DR16			4kg
MLP-DR17			0.5kg
MLP-DR18	transparent	transparent, soluble, for sample with size, position, depth and other requirements	1kg
MLP-DR19		depth and other requirements	4kg



#### **COLD MOUNTING CONSUMABLES**







curing agent

Code	Description	Package
MLP-CM1	cold mounting compound, fast speed/good transparency/low viscosity/high strength     for metal processing without heating, pressure and mounting press     curing time: 25°C, 25min     usage: cold mounting resin 3:curing agent 2	1. cold mounting resin 1000g 2. curing agent 800ml 3. Ø30mm cold mounting mold 1pc 4. plastic cup 20pcs 5. stirring rod 40pcs, spoon 1pc
MLP-CM2	epoxy resin, low viscosity, good permeability, completely transparent     for samples which can not be heated or mounting pressed, like PCB,     SMT and other micro-slice samples     curing time: 25°C, 5~6h     usage: resin liquid 2:curing agent 1	1. resin liquid 1000ml 2. curing agent 500ml 3. Ø30mm cold mounting mold 1pc 4. plastic cup 20pcs 5. stirring rod 40pcs
MLP-CM3	fast epoxy, fast curing products, completely transparent     for samples which can not be heated or mounting pressed, like PCB, SMT and other micro-slice samples     curing time: 25°C, 1h     usage: resin liquid 2:curing agent 1	1. resin liquid 1000ml 2. curing agent 500ml 3. Ø30mm cold mounting mold 1pc 4. plastic cup 20pcs 5. stirring rod 40pcs
MLP-CM4	low viscosity epoxy, good permeability, completely transparent     for samples which can not be heated or mounting pressed,     like PCB, SMT and other micro-slice samples     curing time: 25°C, 3~4h     usage: resin liquid 2:curing agent 1	1. resin liquid 1000ml 2. curing agent 500ml 3. Ø30mm cold mounting mold 1pc 4. plastic cup 20pcs 5. stirring rod 40pcs
MLP-CM5	low heat release epoxy, small, shrink, completely transparent     for samples which can not be heated or mounting pressed,     like PCB, SMT and other micro-slice samples     curing time: 25°C, 20~24h     usage: resin liquid 3:curing agent 1	1. resin liquid 1000ml, 2. curing agent 300ml 3. Ø30mm cold mounting mold 1pc 4. plastic cup 20pcs 5. stirring rod 40pcs
MLP-CM6	cold mounting compound, fast speed/ceramics white/low viscosity/high strength     for metal processing without heating, pressure and mounting press     curing time: 25°C, 25min     usage: cold mounting resin 3:curing agent 2	1. cold mounting resin 1000g 2. curing agent 800ml 3. Ø30mm cold mounting mold 1pc 4. plastic cup 20pcs 5. stirring rod 40pcs, spoon 1pc

#### **COLD MOUNTING MOLDS**

Code	Description	Specification (mm)	
MLP-QM1		Ø20×18	
MLP-QM2		Ø25×18	
MLP-QM3	round soft mold, for cold embedding of epoxy resin, cold mounting resin on metallographic slice specimens	Ø30×18	
MLP-QM4	dola mounting result on metallograpine slice openinens	Ø40×23	
MLP-QM5		Ø50×23	
MLP-QM6	square soft mold, for cold embedding of epoxy resin,	55×20×22	
MLP-QM7	cold mounting resin on metallographic slice specimens	70×40×22	
MLP-QM8		Ø25×23	
MLP-QM9	round hard mold, for cold embedding of epoxy resin,	Ø30×27	
MLP-QM10	cold mounting resin on metallographic slice specimens	Ø32×27	
MLP-QM11		Ø40×29	



#### **MOUNTING DISCHARGING AGENT**



Code	Description	Specifications	
MLP-RA	for hot mounting press and cold mounting mold discharging	200ml/bottle	

#### **SLICE CLIPS**





MLP-QP1

MLP-QP2

Code	Description	Specifications
MLP-QP1	stainless steel roll slice clip, for hot and cold mounting fixing	100 pieces/pack
MLP-QP2	PET roll slice clip, for hot and cold mounting fixing	100 pieces/pack

#### **DIAMOND POLISHING LIQUID**

- For surface grinding and polishing of metallographic, lithographic, ferrous and non-ferrous metals, ceramics, composite materials, gems, instruments, optical glass of high finish
- Compared with ordinary polishing agent, under the same grinding and polishing quality, consumption is saved 30%, time is saved 60%



Code	Description	Granularity (µm)	Package/Bottle
MLP-DLA <sub>□□</sub> *	single crystal, water-based, ethylene glycol-based polishing lubricant formulation     for general metallographic preparation	40, 30, 28, 20, 14, 10, 9, 7, 6, 5, 3.5, 3, 2.5, 1.5, 1.0, 0.5, 0.25	500ml
MLP-DLB <sub>□□</sub> *	single crystal, water-based, propylene glycol-based polishing lubricant formulation     for grinding and polishing of soft and ductile materials	30, 20, 15, 14, 9, 7, 6, 5, 3, 2.5, 1.5, 1.0, 0.5, 0.25	500ml
MLP-DLC::*	single crystal, water-based, propylene glycol-based polishing lubricant formulation     for ultra-precision polishing	0.05	500ml
MLP-DLD <sub>□□</sub> *	single crystal, oil-based, solvent-based polishing lubricant formulation     for grinding and polishing of soft materials and materials     which cannot touch water	20, 14, 9, 7, 5, 3.5, 2.5, 1.5, 1.0, 0.5, 0.25	500ml
MLP-DLE:::*	polycrystalline, water-based, propylene glycol based polishing lubricant formula     for grinding and polishing of different materials and hardness components	9, 6, 3, 1.0, 0.5, 0.25	500ml
MLP-DLF==*	polycrystalline, water-based, denatured ethanol based polishing lubricant formula     for grinding and polishing of materials which cannot touch water	9, 6, 3, 1.0, 0.5, 0.25	500ml

<sup>\*□□</sup> is granularity specification, for example, code MLP-DLA40 stands for diamond polishing liquid 40μm granularity